



**Strojírenský zkušební ústav, s.p. (Engineering Test Institute, Public Enterprise)**  
Product Certification Body  
Hudcova 424/56b, Medlánky, 621 00 Brno, Czech Republic

## CERTIFICATE

Number: **J-00988-25**

issued to  
Client – Manufacturer: PILANA SB a.s.  
Hlavní 453  
768 32 Zborovice, Czech Republic

for product: Saw discs for wood  
Saw blades for power frame saws  
Band saw blades for wood  
Brush cutter blade

Type/Model: For product specifications, see page 2

Applied requirements: For normative documents specifications, see page 2

Basis of Certificate issuance: Final Report 32-11214/JZ dated 2025-05-26

Valid until: 2028-05-26

Based on the review of the submitted technical documents and the verifications and tests conducted, the Strojírenský zkušební ústav, s.p. (Engineering Test Institute, Public Enterprise) hereby certifies that the characteristics of the samples of the products concerned have been found to be in conformity with the applied requirements. The Final Report contains the conclusions of the assessments and product identification data.

Certification scheme applied:  
SZÚ-1a:2020.00 (based on Scheme 1a of ISO/IEC 17067, which is based on testing and inspection).

The Certificate is valid provided that its holder adheres to the rules of its use.

The rules for using the Certificate are specified overleaf.

In Brno, date: 2025-05-27



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Ivana Moravcová  
Deputy Head  
Head of Certification Body



Product specifications:

Saw discs for wood

- Saw disc for wood 5314 NV,  $\varnothing$  (80 to 2,000) mm
- Saw disc for wood 5312 80 NV25°,  $\varnothing$  (80 to 2,000) mm
- Saw disc for wood 5310 56 KV25°,  $\varnothing$  (80 to 2,000) mm
- Saw disc for wood 5309 56 KV5° NEG.,  $\varnothing$  (80 to 2,000) mm
- Saw disc for wood 5333 40 KV25H,  $\varnothing$  (80 to 2,000) mm

Saw blades for power frame saws

- 5360.1 (KV) – wolf teeth profile; H (140 to 180) mm, S (1.80 to 2.40) mm
- 5360.01 (NV) – triangular teeth; H (140 to 180) mm, S (1.80 to 2.40) mm
- 5362.1 (KV) – wolf teeth profile; saws for material feeding applications; H (140 to 180) mm, S (1.80 to 2.40) mm
- Stellite-tipped – wolf teeth profile; H (140 to 180) mm, S (2.00 to 2.40) mm

Band saw blades for wood

- 5344 (KV) – wolf teeth profile; H (80 to 260) mm, S (1.00 to 1.60) mm
- 5343 (NV) – triangular teeth; H (80 to 260) mm, S (1.00 to 1.60) mm
- 5345 (PV/PV2) – round teeth profile; H (80 to 260) mm, S (1.00 to 1.60) mm
- 5345-PVI (PVI) – round teeth profile PVI; H (80 to 260) mm, S (1.00 to 1.60) mm

Brush cutter blade

- $\varnothing$  300 mm, thickness (3; 3.5; 4.0) mm

Normative documents specifications:

Technical standards

- ČSN 22 5301:1966, ČSN 22 5310:1966, ČSN 22 5309:1966, ČSN 22 5314:1966, ČSN 22 5312:1966

Corporate standards of PILANA SB a.s.

- PN 5302 (06.01.2020), PN 225333 (06.01.2020)

Drawing documentation of PILANA SB a.s.

- Drawing No. (dated): 801030.001 (29.04.2022), 49628 (29.04.2022), 148022.518 (24.03.2025), 134022.072 (24.03.2025), 40030.012 (24.03.2025), 37623 (24.03.2025), 37632 (25.03.2025), 37645 (24.03.2025), 314496 (24.03.2025), 30030.004 (25.03.2025), 30030.007 (25.03.2025), 30040.009 (06.05.2024), 30035.005 (06.05.2024), 30035.008 (06.05.2024), 30035.011 (06.12.2024), 30040.006 (06.05.2024)

## RULES FOR USING THE CERTIFICATE

For the purpose of placing the product on the market, this Certificate may only be used within the period of its validity and on condition that the provisions of the normative documents according to which the product has been certificated remain in effect. If the normative documents applicable to the certified product have changed, or new normative documents have been issued, the usability of the certificate must be reviewed.

The Certificate may only be used as a certificate for the product specified on the previous page. This also holds true for the use in advertising, promotional and commercial materials. The Certificate may be copied in its entirety without written consent of the Strojirenský zkušební ústav, s.p. (Engineering Test Institute, Public Enterprise). Partial copies are subject to approval. Unauthorised or deceitful use of the Certificate may result in its withdrawal.

It is forbidden to change, amend or overwrite the data contained in the Certificate.

The Certificate may not be used for documenting the characteristics of a product changed without the consent of the Engineering Test Institute in such a way that conformity with the normative documents used is affected.

The Certification Body requires that the Certificate holder keeps records of all complaints and corrective actions applicable to the products included in this Certificate.

